



# Geon™ Vinyl Flexible R275AE White 685

## Flexible Polyvinyl Chloride

### Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Low to No Migration		
Uses	• Construction Applications	• Gaskets	• Seals
Forms	• Pellets		
Processing Method	• Extrusion		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.41	1.41	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Break)	1630 psi	11.2 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	280 %	280 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	70	70	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-20.0 °F	-28.9 °C	ASTM D746

### Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	345 to 360 °F	174 to 182 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type IV, 20 in/min (510 mm/min)

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